

Weicon GmbH

Revision date: 23.10.2009

Revision no.:

1,00

Plastic-Metal F Hardener

7619-0015

1. Identification of the substance/preparation and of the company/undertaking**Identification of the substance or preparation**

Plastic-Metal F Hardener

Further trade names

10150-2

Use of the substance/preparation

Adhesive

Company/undertaking identification**Manufacturer**

Weicon GmbH

Königsberger Straße 255

D-48157 Münster

Telephone: +49 (0) 251 9322 - 0

Telefax: +49 (0) 251 9322 - 244

e-mail: info@weicon.de

Internet: www.weicon.de

Responsible for the safety data sheet: sds@gbk-ingelheim.de

Supplier

WEICON Inc.

20 Steckle Place, Unit 20

Kitchener, Ontario N2E 2C3

Telephone: 519 896 5252

Telefax: 519 896 5254

e-mail: info@weicon.ca

Emergency telephone number: 0 11 49 178 433 74 34 (CONSULTANK Lutz Harder GmbH)

2. Hazards identification**Classification**

Indications of danger : Irritant

R-phrases:

Irritating to eyes and skin.

May cause sensitization by skin contact.

3. Composition/information on ingredients**Chemical characterization (Mixture)**

Hardener for a 2-component epoxy adhesive

Modified aliphatic polyamine.

Hazardous components

CAS-No.	Chemical name	Quantity
14807-96-6	Talc	40 - 60 %
112-24-3	3,6-diazaoctanethylenediamin, triethylenetetramine	5 - 15 %
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol	1 - 5 %

4. First aid measures**General information**

Remove contaminated soaked clothing immediately.

In the event of persistent symptoms receive medical treatment.

After inhalation

Move to fresh air in case of accidental inhalation of vapours or decomposition products.

In the event of symptoms refer for medical treatment.

After contact with skin

Wash off immediately with soap and plenty of water.

Consult a doctor if skin irritation persists.

After contact with eyes

Rinse eyes immediately with large amounts of water for several minutes, especially under the eyelids.

Seek medical treatment by eye specialist.

After ingestion

Administer activated charcoal.

Do not induce vomiting.

If swallowed by mistake drink plenty of water and seek medical treatment.

5. Fire-fighting measures

Suitable extinguishing media

Foam, carbon dioxide (CO₂), dry chemical, water-spray.

Extinguishing media which must not be used for safety reasons

Full water jet

Special exposure hazards arising from substance or preparation itself, combustion products, resulting gases

Fire may produce:

Carbon monoxide (CO)

Carbon dioxide (CO₂)

Nitrogen oxides (NO_x)

Special protective equipment for fire-fighters

Use breathing apparatus with independent air supply.

Additional information

Collect contaminated firefighting water separately, must not be discharged into the drains.

6. Accidental release measures

Personal precautions

Remove persons to safety.

Ensure adequate ventilation.

Keep away sources of ignition.

Environmental precautions

Clean contaminated surface thoroughly.

Do not discharge into the drains/surface waters/groundwater.

Methods for cleaning up/taking up

Take up with absorbent material.

Shovel into suitable container for disposal.

Additional information

Do not discharge into the subsoil/soil.

7. Handling and storage

Handling

Advice on safe handling

Use only in thoroughly ventilated areas.

Avoid formation of aerosols.

Avoid contact with skin, eyes and clothing.

When using, do not eat, drink or smoke.

Weicon GmbH

Revision date: 23.10.2009

Revision no.:

1,00

Plastic-Metal F Hardener

7619-0015

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking.
Pay attention to general rules of internal fire prevention.
Take precautionary measures against static discharges.

Further information on handling

Open and handle container with care.

Storage**Requirements for storage rooms and vessels**

Keep container tightly closed in a dry, cool and well-ventilated place.

Further information on storage conditions

Keep away from food, drink and animal feeding stuffs.
Storage temperature between 2°C to 40°C.

Storageclass (VCI): 13

8. Exposure controls/personal protection**Exposure limit values****Occupational exposure controls**

Ensure adequate ventilation, especially in confined areas.
Do not inhale gases/vapours/aerosols.

Protective and hygiene measures

Wash hands before breaks and immediately after handling the product.
When using, do not eat, drink or smoke.
Avoid contact with skin, eyes and clothing.
Remove and wash contaminated clothes before re-use.

Respiratory protection

Use suitable breathing apparatus if there is inadequate ventilation.

Hand protection

Glove material specification [make/type, thickness, permeation time/life, wetting resistance]: Butyl latex, 0,7 mm, 480 min., 60 min., i.e. protective glove made by www.kcl.de.
This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.

Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.

Eye protection

Tightly fitting goggles

Skin protection

Light protective clothing
Safety Shoes

9. Physical and chemical properties**General information**

Physical state: Pasty
Colour: Green
Odour: Hardly noticeable

Important health, safety and environmental information

	Test method
pH-Value (at 20 °C):	11 - 12 1:1 in water

Changes in the physical state

Decomposition point: >200 °C

Weicon GmbH

Revision date: 23.10.2009

Revision no.:

1,00

Plastic-Metal F Hardener

7619-0015

Flash point: > 100 °C DIN 51758
Water solubility: Miscible
(at 20 °C)

10. Stability and reactivity

Conditions to avoid

Keep away from heat and sources of ignition.

No decomposition below 200°C.

Materials to avoid

Reactions with strong acids and alkalis.

Reactions with strong oxidizing agents.

Hazardous decomposition products

Carbon monoxide and carbon dioxide.

Nitrous oxides (NO_x)

Toxic gases/vapours

Additional information

No decomposition if stored and applied as directed.

11. Toxicological information

Acute toxicity

LD50/oral = >5000 mg/kg Rat

Corrosive and irritant effects

Skin irritation = Irritant Rabbit

Eye irritation = Irritant Rabbit eye

Sensitizing effects

Sensitization skin (guinea pig): Sensitizing

12. Ecological information

Further information

Do not discharge product unmonitored into the environment.

Product is not allowed to be discharged into aquatic environment.

13. Disposal considerations

Advice on disposal

Remove in accordance with local official regulations.

Can be incinerated, when in compliance with local regulations.

Where possible recycling is preferred to disposal.

Empty containers may be recycled. Otherwise dispose of in accordance with applicable regulations.

Contaminated packaging

Empty containers should be taken for local recycling, recovery or waste disposal.

Contaminated packagings are to be treated like the product itself.

Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.

14. Transport information

Canadian TDG

Proper shipping name

Not regulated.

Land transport (ADR/RID)

Description of the goods

No hazardous material as defined by the transport regulations.

Weicon GmbH

Revision date: 23.10.2009

Revision no.:

1,00

Plastic-Metal F Hardener

7619-0015

Other applicable information

No hazardous material as defined by the transport regulations.

15. Regulatory information

Canadian regulations

DSL/NDSL inventory status

All of the components are listed on the DSL Inventory.

WHMIS classification

WHMIS: D2B

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all information required by the CPR.

16. Other information

Other data

Data of sections 4 to 8, as well as 10 to 12, do not necessarily refer to the use and the regular handling of the product (in this sense consult package leaflet and expert information), but to release of major amounts in case of accidents and irregularities.

The information describes exclusively the safety requirements for the product (s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

"(n.a. = not applicable; n.d. = not determined)"

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)